

Work Order ID 70968

Monday, June 20, 2011 1:53:38 PM



Ship June 23rd

Page 1

Item ID: D204-635-011

Accept



Setup Start



Revision ID:

Item Name: Skidtube

Stop



Start Date: 6/20/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 1.00



Customer:

Reference: Rework

Approvals: Process Plan: mf

Date: 11-06-20

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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100		0.00							
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DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D204-635-011

CHG 009

CHG 007

8/16/22

ff for CL 11-6-20

110	Pick Kit	0.00							
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Packaging

Packaging

Memo

0.00

11/6/22

Pull from stock 1x D204-635-011 B 65740

Add 1100003 to kit to make D204-635-011

CHG 009

120	QC3 - Inspect Part Finish	0.00							
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QC

Quality Control

Memo

accy

u

8/16/22

DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ONT. CANADA K6A 1K7				QC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D204-635-041	CHG	CHG003		
DESC.	Skidtube	STC	SH96-88		
LOT	B65740	STC	SR00563NY		
MODEL	Bel 204/UH-1/H-1/HH-1	STC			
MADE IN CANADA					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 70968

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Item ID: D204-635-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube

Start Date: 6/20/2011 Start Qty: 1.00



Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D204-635-011

Location: _____

PPP rev

REV H

11/6/22

140

0.00



QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

11/6/22

MF
11-06-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 70968

Parent Item: D204-635-011

Parent Item Name: Skidtube



Start Date: 6/20/2011

Required Date: 6/23/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:G 02.08.28 Removed QC5 KJ
 IPP Rev:H 08-08-12 now @ chg 006 (DSI 9418) DD verified by:EC
 IPP Rev J 09.01.28 DSI 9418 rvB EC verified by:DD IPP REV:K
 10.12.01 as per chg008 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D204-635-041 		Manufactured	No			110	Each	2.0000	1	1			
Replacement Skidtube													

Location	Loc Qty	Loc Code
FG072	1	
65740	1	
MEZZ	1	
21564	1	

K10003 *CHG 70968*

 Saddle, D205-634-011

Manufactured No

110 Each 0.0000



70912 11/6/2011

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries